

This kit provides the ability to square the end of pen blanks so parts will fit properly and clean glue from the inside of the tube.

This kit includes a 3/4" cutter head and cutting shafts for the following tube sizes: 7mm, 8mm, 3/8" and 10mm. The brass sleeve will slide onto the shaft to adapt to tubes slightly larger than the 7mm.

To assemble the trimmer— slide on the cutter head on the appropriate cutting shaft and tighten the set screw onto the flat part of the shaft with the allen wrench.

For best results use a drill press. Position the blank vertically using a jig or the Drill centring jig. Place a scrap piece of wood underneath. Advance the trimmer using the drill press handle until the cutter trims the wood and tube square.

Do not drill too much only enough to clean up the wood and barely touch the brass tube as this can change the position of parts if cleaned up too much.

Another option is to use a variable speed cordless drill just be careful the blank does not spin unnecessarily.

## UNIVERSAL PEN BARREL TRIMMER



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66 Murradoc Road, Drysdale 3222, 03 5251 3874,  
carrolls@pipeline.com.au www.cws.au.com