

### Preparation

Cut the desired blank to 16mm x 16mm and slightly longer than the tube.

Drill lengthwise through the centre of the blank using a 23/64" drill bit, then use the pen mill to square the ends.

Take some sandpaper and rub the brass tube to rough it up so the glue can bond to it better.

Trial fit the tube before gluing.

Glue the tube into the blank with a twisting action to allow even coverage, allow to dry before turning.

### Turning

Place the blank on the mandrel with the bushes in each end, use spacers or the adjustable mandrel to ensure a tight fit.

Turn the blank to the top diameter of the bushes.

Sand to the desired finish then apply your choice of product to protect the wood such as friction polish or shellac.

### Assembly

Press nib into the tube

Insert refill into the nib.

Press the clip and cap assembly into the tube, your pen is now finished.

## ELEGANT BEAUTY PEN



### REQUIRED ACCESSORIES

- 7mm long mandrel
- 2 piece bush set 15-238
- 23/64" drill bit
- Delux pen blank squaring kit 15-248
- Cyanoacrylate glue {yellow hot stuff}03-103
- Pen Centreing Vice
- Pen Assembly Press



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